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YANMAR has been
producing diesel
engines since 1933,
and today has
manufactured over 15
million diesel engines

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intact. they are

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the do-it-yourself-er as
well as the
experienced mechanic.

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KendrickJudd, Name:
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by ...

2QM15: 15: 1977 -

1980: 2 Cylinder:

2QM20: 22: 1975 -

1980: Engines with

serial numbers 0001 -

0030 were prototypes

and may require

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different parts. Engines with serial numbers 80001 - 80930 and 81131 - 81180 were also different from the primary production models and may require different parts.

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(c) (d) (e) (f) 46 1

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26116-120302 bolt

m12x 30 plated 4 48 1

22217-120000 spring

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This Factory Service Repair Manual offers all the service and repair information about Yanmar 2QM15 Marine Diesel Engine. The information on this manual covered everything you need to know when you want to repair or service Yanmar 2QM15 Marine Diesel Engine.

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March 1912 in Osaka Japan by Magokichi Yamaoka.. When the company began in 1912, it manufactured gasoline-powered engines. In 1920 the company began production of a small kerosene engine. In 1933, it launched the world's first practical small diesel engine, the HB model.

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Yanmar was founded in
Osaka, Japan, in 1912
by Magokichi Yamaoka.
While at first making
gasoline-powdered
engines, the company
was the first to

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Diesel Engine

successfully produce a
small diesel engine in
the 1930s. The
company has now
made more than 10
million ...

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